

TECHNICAL DATA SHEET

10LD7265/25

Satin Work & Turn Aqueous Coating

PRODUCT CLASS

Acrylic Based Aqueous Dispersion

DESCRIPTION

Hostmann-Steinberg Coating 10LD7265/25 is formulated for application on paper and paperboard with in-line coater/dampeners and blanket coaters. It is selected for its combined features of satin finish with a quick turn-around time on paper or for one-sided work on non-absorbent stocks.*

TYPICAL APPLICATIONS

- Commercial Sheetfed
- Folding Cartons

PERFORMANCE CHARACTERISTICS

- Satin finish
- Good rub and scuff resistance
- Reduces offset spray powder

PROCESSING INFORMATION

- Application Viscosity:** Use as received and stir. Recommended application temperature 65-75°F.
- Reduction:** Only with technical advice. Reduction may be required for certain equipment in order to achieve optimum results.
- Equipment:** Coater/dampeners, blanket coaters.
- Drying:** Sufficient volumes of warm air, and medium or short wave I.R. First side load temperatures should range between 95°F and 105°F. Second side should range between 90°F and 95°F.
- Wet Film Weight:** Recommend 0.8-1.2 lbs. wet weight/MSF to optimize performance.
- Inks:** Wax content should be limited to polyethylene.*
- Clean up:** Cleaning is best accomplished before coating dries. Use warm water and liquid detergent.

TYPICAL PHYSICAL PROPERTIES

- Viscosity:** 20-25 seconds, #3 EZ cup @ 70°F
- pH:** 8.5-9.5
- Non-Volatiles:** 40-42%
- VOC:** 0.15 lb./gallon
- Weight/gallon:** 8.7-8.9 lbs./gallon
- Freeze/Thaw Stability:** One cycle
- Shelf Life:** Not recommended for use after six months when stored at normal (68-75°F) room temperature.

*Preliminary testing must be conducted to establish that each specific application may be accomplished acceptably.

Refer to Material Safety Data Sheet. All statements therein apply until the product is completely dry throughout the film. 10/04